

Software Handshake Cable*

9-pin PC COMM Port

IBM PC Side
9 Pin Socket

CNC side
25 Pin Plug

```
=====
not connected at PC-bare drain wire--->> 1 SHIELD
TD 2 >>----->> 2 RD
RD 3 >>----->> 3 TD
RTS 7 >>--+ +--->> 4 RTS
      +      +
CTS 8 >>--+ +--->> 5 CTS
SG 5 >>----->> 7
      +--->> 6 DSR
      +
      +--->> 8 SD
      +
      +--->> 20 DTR
=====
```

Software Handshake Cable*

25-pin PC COMM Port

IBM PC Side
25 Pin Socket

CNC side
25 Pin Plug

```
=====
not connected at PC-bare drain wire--->> 1 SHIELD
TD 3 >>----->> 2 RD
RD 2 >>----->> 3 TD
RTS 4 >>--+ +--->> 4 RTS
      +      +
CTS 5 >>--+ +--->> 5 CTS
SG 7 >>----->> 7
      +--->> 6 DSR
      +
      +--->> 8 SD
      +
      +--->> 20 DTR
=====
```

Digitek Automation Systems
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*Software may be referred to as Xon/Xoff or DC1/DC3