

OKUMA OSP5000L-G

Digi C/CON Side			CNC side	
25 Pin Socket		OKUMA OSP5000L-G		25 Pin SOCKET
SHIELD	1 >>	nc-----	<<	1 SHIELD
TD	2 >>	-----	<<	3 RD
RD	3 >>	-----	<<	2 TD
			+<<	4 RTS
			+	
			+<<	5 CTS
SG	7 >>	-----	<<	7 SG

AT FIRST I HAD 6,8 & 20 JUMPERED ON CONTROL SIDE, BUT FOUND THAT I COULDN'T PUNCH. THE FIRST LINE WOULD PUNCH AND THEN STOP UNTIL SYSTEM TIMED OUT.

OKUMA OSP5020L

Digi C/CON Side			CNC side	
25 Pin Socket		OKUMA OSP5020L		25 Pin SOCKET
SHIELD	1 >>	nc-----	<<	1 SHIELD
TD	2 >>	-----	<<	3 RD
RD	3 >>	-----	<<	2 TD
			+<<	4 RTS
			+	
			+<<	5 CTS
SG	7 >>	-----	<<	7 SG
			+<<	6 DSR
			+	
			+<<	8 DCD
			+	
			+<<	20 DTR

Digitek Automation Systems
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