

Hardware Handshake Cable

9-pin PC COMM Port

IBM PC Side
9 Pin Socket

CNC side
25 Pin Plug

```
=====
not connected at PC-bare drain wire--->> 1 SHIELD
TD 2 >>----->> 2 RD
RD 3 >>----->> 3 TD
RTS 7 >>----->> 5 CTS

CTS 8 >>----->> 4 RTS
SG 5 >>----->> 7
+--->> 6 DSR
+
+--->> 8 SD
+
+--->> 20 DTR
```

Hardware Handshake Cable

25-pin PC COMM Port

IBM PC Side
25 Pin Socket

CNC side
25 Pin Plug

```
=====
not connected at PC-bare drain wire--->> 1 SHIELD
TD 3 >>----->> 2 RD
RD 2 >>----->> 3 TD
RTS 4 >>----->> 5 CTS

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