

AMI BTR RS232 Cable

9-pin PC COMM Port

**IBM PC Side
9 Pin Socket**

**AMI BTR J3 side
9 Pin Socket**

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Not connected at PC "drain wire" connect to CNC Machine Frame

RD	2	>>-----<<	3	TD
TD	3	>>-----<<	2	RD
RTS	7	>>--+		
CTS	8	>>--+		
SG	5	>>-----<<	5	SG

AMI BTR RS232 Cable

25-pin PC COMM Port

**IBM PC Side
25 Pin Socket**

**AMI BTR J3 side
9 Pin Socket**

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Not connected at PC "drain wire" connect to CNC Machine Frame

TD	2	>>-----<<	2	RD
RD	3	>>-----<<	3	TD
RTS	4	>>--+		
CTS	5	>>--+		
SG	7	>>-----<<	5	SG